

1.4 Emergency telephone number

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2020/878 - Europe

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name :	Hempel's Galvosil 15689 Base
Product identity :	1568919840
Product type :	zinc silicate primer (base for multi-component product)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application :	metal industry, ships and shipyards.
Ready-for-use mixture :	15680 = 15689 6.2 vol. / 97170 3.8 vol.
Identified uses :	Industrial applications, Used by spraying.

1.3 Details of the supplier of the safety data sheet

Company details :	HEMPEL A/S Lundtoftegårdsvej 91 DK-2800 Kgs. Lyngby Denmark Tel.: + 45 45 93 38 00 hempel@hempel.com	Emergency telephone number (with hours of operation) +45 45 93 38 00 (08.00 - 17.00) See section 4 First aid measures.
Date of issue :	1 December 2021	
Date of previous issue :	30 November 2021.	

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225FLAMMABLE LIQUIDSEye Irrit. 2, H319SERIOUS EYE DAMAGE/ EYE IRRITATIONAquatic Chronic 3, H412AQUATIC HAZARD (LONG-TERM)

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word :	Danger
Hazard statements :	H225 - Highly flammable liquid and vapor. H319 - Causes serious eye irritation. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements :	
Prevention :	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Hazardous ingredients :	Not applicable.
Supplemental label elements :	
Special packaging requirements	
Containers to be fitted with child- resistant fastenings :	Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result None known. in classification :



SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Туре
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥10 - ≤16	Flam. Liq. 3, H226 - STOT SE 3, H336	[1] [2]
tetraethyl silicate	REACH #: 01-2119496195-28 EC: 201-083-8 CAS: 78-10-4 Index: 014-005-00-0	≥5 - ≤10	Flam. Liq. 3, H226 - Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335	[1] [2]
2-butoxyethanol	REACH #: 01-2119475108-36 EC: 203-905-0 CAS: 111-76-2 Index: 603-014-00-0	≥5 - <10	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1] [2]
solvent naphtha (petroleum), light arom.	REACH #: 01-2119455851-35 EC: 265-199-0 CAS: 64742-95-6	≥1 - ≤3	Flam. Liq. 3, H226 P STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1] [2]
ethanol	REACH #: 01-2119457610-43 EC: 200-578-6 CAS: 64-17-5	≥1 - ≤3	Flam. Liq. 2, H225 - Eye Irrit. 2, H319	[1] [2]
zinc chloride	REACH #: 01-2119472431-44 EC: 231-592-0 CAS: 7646-85-7 Index: 030-003-00-2	≤0.3	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=1) See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Туре

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit, see section 8.

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

[6] Additional disclosure due to company policy

SECTION 4: First aid measures

4.1 Description of first aid measures

General :	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
	If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).
Eye contact :	Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. In all cases of doubt, or when symptoms persist, seek medical attention.
Inhalation :	Remove to fresh air. Keep person warm and at rest. If unconscious, place in recovery position and seek medical advice.
Skin contact :	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion :	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.
Protection of first-aiders :	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects	
Eye contact :	Causes serious eye irritation.
Inhalation :	No known significant effects or critical hazards.
Skin contact :	No known significant effects or critical hazards.



SECTION 4: First aid measures

Ingestion :	No known significant effects or critical hazards.
Over-exposure signs/symptoms	5
Eye contact :	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation :	No specific data.
Skin contact :	No specific data.
Ingestion :	No specific data.
4.3 Indication of any immediate	medical attention and special treatment needed
Notes to physician :	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments :	No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media :	Recommended: alcohol resistant foam, CO ₂ , powders, water spray.
	Not to be used: waterjet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture :	Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products :	Decomposition products may include the following materials: carbon oxides metal oxide/oxides

5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Exclude sources of ignition and be aware of explosion hazard. Ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.2 Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.



SECTION 7: Handling and storage

7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should be used only in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. No sparking tools should be used.

Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Product/ingredient name Exposure limit values		
1-methoxy-2-propanol	EU OEL (Europe, 10/2019). Absorbed through skin. STEL: 568 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.	
tetraethyl silicate	EU OEL (Europe, 10/2019). TWA: 5 ppm 8 hours. TWA: 44 mg/m ³ 8 hours.	
2-butoxyethanol	EU OEL (Europe, 10/2019). Absorbed through skin. TWA: 20 ppm 8 hours. TWA: 98 mg/m ³ 8 hours. STEL: 50 ppm 15 minutes. STEL: 246 mg/m ³ 15 minutes.	
solvent naphtha (petroleum), light arom.	EU OEL (Europe). TWA: 120 mg/m ³ 8 hours. Form: Tentativ TWA: 25 ppm 8 hours. Form: Tentativ	
ethanol	EU OEL (Europe). TWA: 1000 ppm 8 hours.	

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived effect levels

Product/ingredient name	Туре	Exposure	Value	Population	Effects
1-methoxy-2-propanol	DNEL	Long term Dermal	50.6 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic
tetraethyl silicate	DNEL	Long term Dermal	12.1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	85 mg/m ³	Workers	Systemic
2-butoxyethanol	DNEL	Long term Dermal	125 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	98 mg/m ³	Workers	Systemic
solvent naphtha (petroleum), light arom.	DNEL	Long term Dermal	25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	150 mg/m ³	Workers	Systemic
ethanol	DNEL	Long term Inhalation	950 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	343 mg/kg bw/day	Workers	Systemic
zinc chloride	DNEL	Long term Inhalation	1 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	8.3 mg/kg bw/day	Workers	Systemic

Predicted effect concentrations



SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail	Value	Method Detail
1-methoxy-2-propanol	Fresh water	10 mg/l	-
	Marine water	1 mg/l	-
	Fresh water sediment	41.6 mg/kg	-
	Sediment	4.7 mg/kg	-
	Soil	2.47 mg/kg	-
	Sewage Treatment Plant	100 mg/l	-
	Marine water sediment	5.2 mg/kg dwt	-
tetraethyl silicate	Fresh water	0.192 mg/l	-
	Marine water	0.0192 mg/l	-
	Sediment	0.18 mg/kg wwt	-
	Soil	0.05 mg/kg wwt	-
	Sewage Treatment Plant	4000 mg/l	-
2-butoxyethanol	Fresh water	8.8 mg/l	-
	Marine water	0.88 mg/l	-
	Fresh water sediment	34.6 mg/kg	-
	Marine water sediment	3.46 mg/kg	-
	Soil	2.8 mg/kg	-
	Sewage Treatment Plant	463 mg/l	-
ethanol	Fresh water	0.96 mg/l	-
	Marine water	0.79 mg/l	-
	Fresh water sediment	3.6 mg/kg	-
	Marine water sediment	2.9 mg/kg	-
	Soil	0.63 mg/kg	-
zinc chloride	Fresh water	20.6 µg/l	-
	Marine water	6.1 µg/l	-
	Fresh water sediment	117.8 mg/kg	-
	Marine water sediment	56.5 mg/kg	-
	Soil	35.6 mg/kg	-
	Sewage Treatment Plant	52 µg/l	-

8.2 Exposure controls

Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Individual protection measures

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General :	Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.
Hygiene measures :	Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.
Eye/face protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Hand protection :	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.
	Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type. Below listed glove(s) should be regarded as generic advice:
	May be used: natural rubber (latex), polyvinyl chloride (PVC) Recommended: Silver Shield / Barrier / 4H gloves, nitrile rubber, neoprene rubber, butyl rubber, polyvinyl alcohol (PVA), Viton®
Body protection :	Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product. Wear suitable protective clothing. Always wear protective clothing when spraying.
Respiratory protection :	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. Be sure to use an approved/certified respirator or equivalent. This product contains low-boiling point liquids. Any respiratory protective equipment should be air-fed or organic vapor filter (Type AX).



SECTION 8: Exposure controls/personal protection

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state :	Liquid.
Color :	Gray
Odor :	Solvent-like
pH :	Testing not relevant or not possible due to nature of the product.
Melting point/freezing point :	Testing not relevant or not possible due to nature of the product.
Boiling point/boiling range :	Testing not relevant or not possible due to nature of the product.
Flash point :	Closed cup: 16°C (60.8°F)
Evaporation rate :	Testing not relevant or not possible due to nature of the product.
Flammability :	Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge. Highly flammable in the presence of the following materials or conditions: heat.
Lower and upper explosive (flammable) limits :	1.1 - 23 vol %
Vapor pressure :	Testing not relevant or not possible due to nature of the product.
Vapor density :	Testing not relevant or not possible due to nature of the product.
Specific gravity :	1.267 g/cm ³
Solubility(ies) :	Easily soluble in the following materials: cold water and hot water.
Partition coefficient (LogKow) :	Testing not relevant or not possible due to nature of the product.
Auto-ignition temperature :	Lowest known value: 230°C (446°F) (2-butoxyethanol).
Decomposition temperature :	Testing not relevant or not possible due to nature of the product.
Viscosity :	Aspiration hazard (H304) Not classified. Testing not relevant due to nature of the product.
Explosive properties :	Explosive in the presence of the following materials or conditions: oxidizing materials. Slightly explosive in the presence of the following materials or conditions: reducing materials.
Oxidizing properties :	Testing not relevant or not possible due to nature of the product.
9.2 Other information	
Solvent(s) % by weight :	Weighted average: 61 %
Water % by weight :	Weighted average: 3 %
VOC content :	618.1 g/l
VOC content, Ready-for-use mixture :	320 g/l [Measured]
TOC Content :	Weighted average: 220 g/l

SECTION 10: Stability and reactivity

10.1 Reactivity

Solvent Gas :

No specific test data related to reactivity available for this product or its ingredients.

Weighted average: 0.328 m3/l

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid



SECTION 10: Stability and reactivity

Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials

Highly reactive or incompatible with the following materials: oxidizing materials. Reactive or incompatible with the following materials: reducing materials and acids.

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Exposure to component solvent vapor concentrations may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Symptoms and signs include headaches, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Accidental swallowing may cause stomach pain. Chemical lung inflammation may occur if the product is taken into the lungs via vomiting.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
ľ	LD50 Oral	Rat	7060 mg/kg	-
1-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	4016 mg/kg	-
2-butoxyethanol	LC50 Inhalation Dusts and mists	Rat	2.2 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	530 mg/kg	-
solvent naphtha (petroleum), light	LC50 Inhalation Vapor	Rat	6193 mg/m ³	4 hours
arom.				
	LD50 Dermal	Rabbit	3160 mg/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
zinc chloride	LD50 Oral	Rat	1100 - 1260 mg/kg	-

Acute toxicity estimates

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapors) mg/l	Inhalation (dusts and mists) mg/l
Hempel's Galvosil 15689 Base	24162.5				44.3
ethanol	7060			124.7	
1-methoxy-2-propanol	4016	13000			
2-butoxyethanol	1200				2.2
solvent naphtha (petroleum), light arom.	8400	3160			
zinc chloride	500				

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure
ethanol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams
r	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams
1-methoxy-2-propanol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams
2-butoxyethanol	Eyes - Moderate irritant	Rabbit	-	-
	Skin - Mild irritant	Rabbit	-	-
solvent naphtha (petroleum), light arom.	Eyes - Mild irritant	Rabbit	-	24 hours 100 microliters
zinc chloride	Skin - Severe irritant	Rabbit	-	120 hours 1 Percent

Mutagenic effects

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Reproductive toxicity



SECTION 11: Toxicological information

No known significant effects or critical hazards.

Teratogenic effects

No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
1-methoxy-2-propanol	Category 3		Narcotic effects
Solvent naphtha (petroleum), light arom.	Category 3		Respiratory tract irritation
	Category 3		Narcotic effects
zinc chloride	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No known data avaliable in our database.			

Aspiration hazard

Product/ingredient name	Result
Solvent naphtha (petroleum), light arom.	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

11.2 Information on other hazards

Endocrine disrupting properties : Other information :

properties : No known data avaliable in our database.

No additional known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Do not allow to enter drains or watercourses. Harmful to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
1-methoxy-2-propanol	Acute EC50 1000 mg/l	Algae - Pseudokirchneriella subcapitata (green algae)	7 days
	Acute EC50 23300 mg/l	Daphnia - Daphnia magna (Water flea)	48 hours
	Acute LC50 6812 mg/l	Fish - Leuciscus idus	96 hours
2-butoxyethanol	Acute EC50 911 mg/l	Algae	72 hours
	Acute EC50 1550 mg/l	Daphnia	48 hours
	Acute LC50 1474 mg/l	Fish	96 hours
solvent naphtha (petroleum), light arom.	Acute EC50 19 mg/l	Algae - Pseudokirchneriella subcapitata (green algae)	96 hours
	Acute EC50 6.14 mg/l	Daphnia - Daphnia magna	48 hours
	Acute LC50 9.22 mg/l	Fish - Oncorhynchus mykiss (rainbow trout)	96 hours
ethanol	Chronic NOEC 4.995 mg/l Marine water	Algae - Ulva pertusa	96 hours
	Chronic NOEC 0.375 ul/L Fresh water	Fish - Gambusia holbrooki - Larvae	12 weeks
zinc chloride	Acute EC50 34 µg/l Fresh water	Algae - Chlorella vulgaris - Exponential growth phase	72 hours
	Acute EC50 1.8 mg/l Fresh water	Aquatic plants - Lemna aequinoctiales	96 hours
	Acute EC50 100 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 49.99 µg/l Fresh water	Crustaceans - Moina irrasa - Neonate	48 hours
	Acute LC50 0.027 mg/l Marine water	Fish - Limanda punctatissima - Pre- larvae	96 hours
	Chronic NOEC 20 µg/l Marine water	Algae - Chlorella sp Exponential growth phase	72 hours
	Chronic NOEC 1000 µg/l Fresh water	Crustaceans - Procambarus clarkii - Intermolt	21 days
	Chronic NOEC 80 µg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	21 days
	Chronic NOEC 31.5 µg/l Fresh water	Fish - Oncorhynchus mykiss	30 days

12.2 Persistence and degradability



SECTION 12: Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
1-methoxy-2-propanol	OECD 301E Ready Biodegradability - Modified OECD Screening Test	96 % - Readily - 28 days	-	-
tetraethyl silicate	-	98 % - Readily - 28 days	-	-
2-butoxyethanol	-	90 % - Readily - 28 days	-	-
-	-	32 % - 5 days	756 mg/kg	-
colvent peopletes (notroloum) light	-	32 % - 28 days	BODs 2379000 mg/ kg COD	-
solvent naphtha (petroleum), light	-	>70 % - Readily - 28 days	-	-
arom. ethanol	-	84 % - Readily - 20 days	-	-
Product/ingredient name	Aquatic half-life	Photolysis	Biodeg	radability
1-methoxy-2-propanol tetraethyl silicate 2-butoxyethanol solvent naphtha (petroleum), light arom. ethanol	- - - -	- - - -	Readily Readily Readily Readily Readily	

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1-methoxy-2-propanol	<1	<100	low
tetraethyl silicate	3.18	-	low
2-butoxyethanol	0.81	-	low
solvent naphtha (petroleum), light arom.	-	10 - 2500	high
ethanol	-0.35	-	low
zinc chloride	2.2	60960	high

12.4 Mobility in soil

Soil/water partition coefficient	No known data avaliable in our database.
(K _{oc}) :	
Mobility :	No known data avaliable in our database.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	Р	В	Т	vPvB	vP	vB	
This mixture does not contain any substances that are assessed to be a PBT or a vPvB.								

12.6 Endocrine disrupting properties

No known data avaliable in our database.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The generation of waste should be avoided or minimized wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Spillage, remains, discarded clothes and similar should be discarded in a fireproof container.

European waste catalogue no. (EWC) is given below.

European waste catalogue (EWC) : 08 01 11*

Packaging

The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.



SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport haza		14.5 Env*	Additional information
ADR/RID Class	UN1263	PAINT	3	II	No.	<u>Special provisions</u> 640 (D) <u>Tunnel code</u> (D/E)
IMDG Class	UN1263	PAINT	3	II	No.	<u>Emergency schedules</u> F-E, S-E
IATA Class	UN1263	PAINT	3	II	No.	-

PG* : Packing group

Env.* : Environmental hazards

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization - Substances of very high concern Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Not applicable.

Other EU regulations

Seveso category

This product is controlled under the Seveso III Directive.

Seveso category

P5c: Flammable liquids 2 and 3 not falling under P5a or P5b

15.2 Chemical Safety Assessment

SECTION 16: Other information

Abbreviations and acronyms :	ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/200 EUH statement = CLP-specific Hazard statement RRN = REACH Registration Number DNEL = Derived No Effect Level PNEC = Predicted No Effect Concentration				
Full text of abbreviated H statements :	H225 H226 H302 H304 H314 H315 H318 H319 H332 H335	Highly flammable liquid and vapor. Flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Causes severe skin burns and eye damage. Causes serious eye damage. Causes serious eye damage. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation.			



SECTION 16: Other information

	H336 H400 H410 H411 H412	May cause drowsiness or dizziness. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects.
Full text of classifications [CLP/GHS] :	Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Skin Corr. 1B Skin Irrit. 2 STOT SE 3	ACUTE TOXICITY - Category 4 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3 ASPIRATION HAZARD - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 1B SKIN CORROSION/IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
SERIOUS EYE DAMAGE/ EYE IRRITATION	On basis of test data Calculation method Calculation method

Notice to reader

Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical preformance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

Safe Use of Mixture Information Hempel's Galvosil 15689 Base



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor or outdoor spray painting by professionals or with brush, roller, putty knife, dipping etc. with good general room ventilation

This safe use information is linked to	:	Professional spray painting and/or low-energy painting, local effect - Level II Skin Sens. 1, Eye Irrit. 2 , Asp. Tox. 1 or Solvent.
Sector(s) of use	:	Industrial uses - Professional uses
Product category(ies)	:	Coatings and paints, thinners, paint removers

Operational conditions

Place of use

: Indoor or outdoor use

Risk management measures (RMM)

Contributing	Process	Maximum duration	Ventilation		Respiratory	Eye	Hands
activity	category (ies)	duration	Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by spraying	PROC11	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



The information in this Safe Use of Mixture Information (SUMI) sheet is based on the data provided by the substance supplier for the substances in the product for which a chemical safety assessment has been carried out at the time of issue. It does not guarantee safe use of the product and does not replace any occupational risk assessment required by legislation. When developing workplace instructions for employees, SUMI sheets should always be considered in combination with the Safety Data Sheet (SDS) and the label of the product. No liability is accepted for any damage, no matter of what kind, which is a direct or indirect consequence of acts and/or decisions based on the contents of this document.