

# Technical Data

## 93 Series Water Reducible

Family	Alkyd Dispersion								
Description	Water-Reducible F/D Synthetic Alkyd Enamel. Tough, flexible, and has good corrosion resistance.								
Colors	Complete range of colors								
Viscosity	70 Ku								
VOC	1.08# / gallon actual. 2.6 # / gallon without water (Governmental calculation)								
Flash Point	120° F								
Thinning	Use water. Consult representative for additional information								
Recommended Primer	99 Series Water Reducible Primer or 29 Series Primer								
Recommended Film Thickness	1 ½ to 2 ½ DFT								
Solids	35 - 38% Weight 30 - 35% Volume								
Coverage	560 sq. ft. / gal. @ 1 mil dry film thickness								
Time to Touch	30 minutes tack free (Depending on humidity)								
Re-coat	1 - 3 hours (Depending on humidity)								
Dry Hard	1 - 3 hours (Depending on humidity)								
Product Usage	Industrial maintenance and product finishing applications where corrosion resistance, long term protection and weatherability are important. <table><tr><td><u>Marine</u></td><td><u>Industrial</u></td></tr><tr><td>Barges -Tugs</td><td>Piping - Structural Steel</td></tr><tr><td>Oil Rigs - Tools</td><td>Buildings - Chemical Plants</td></tr><tr><td>Bridges - Platforms</td><td>Tanks - Farm Equipment</td></tr></table>	<u>Marine</u>	<u>Industrial</u>	Barges -Tugs	Piping - Structural Steel	Oil Rigs - Tools	Buildings - Chemical Plants	Bridges - Platforms	Tanks - Farm Equipment
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Surface Preparation	All surface areas must be dry and in sound condition. Remove oil, dust, dirt, loose rust, peeling paint, or other contamination to ensure good adhesion.								
Application	Brush, Roller or Spray Gun								

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