

Technical Data

22 Series Hi-Heat Finish Coats

Family	Alkyd Dispersion Silicone Modified
Description	A hi-heat coating where temperatures do not exceed 600° F
Colors	Complete range of colors
Viscosity	65 Ku
VOC	4.0
Flash Point	100° F
Thinning	Use S-971 or S-982. Consult representative for additional information.
Recommended Primer	27 Series Hi-Heat Primer
Recommended Film Thickness	1½ to 2½ DFT
Solids	50% Weight 45% Volume
Coverage	720 sq. ft. / gal. @ 1 mil dry film thickness
Time to Touch	3 hours tack free
Re-coat	4 hours
Dry Hard	16 hours (or overnight)
Product Usage	A hi-heat coating for interior and exterior use on metal. Use on furnaces, pipes, boilers, stacks and ducts.
Surface Preparation	All surface areas must be dry and in sound condition. Remove oil, dust, dirt, loose rust, peeling paint, or other contamination to ensure good adhesion. For best results: SSPC-5 (NACE #1) White Metal Blast is recommended. SSPC-10 (NACE #2) Near White Metal Blast has proven sufficient if White Metal Blast is not possible.
Application	Brush, Roller, Dip or Spray Gun

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