

# Technical Data

## 29 Series Universal Phenolic Modified Primers/Midcoats/ Floor Coatings without lead

Family	Universal Alkyd Dispersion Rosin Phenolic Modified - w/Rust Inhibitor	
Description	Automotive quality universal phenolic primer. Tough, flexible and has good corrosion resistance. Offers superior adhesion on metal, epoxy primers, etc. Is compatible with most all topcoats/undercoats except zinc dust contained in inorganic zinc primers. Insures maximum performance of topcoats.	
Colors	Red (Zinc Chromate) Gray (Zinc Phosphate)	Beige (Zinc Phosphate)
Viscosity	68 Ku	
VOC	4.1	
Flash Point	44° - 81° F	
Thinning	Use S-982 or S-989. Consult representative for additional information.	
Recommended Film Thickness	1 ½ to 2 ½ DFT	
Solids	56 - 61% Weight	40 - 44% Volume
Coverage	704 sq. ft. / gal. @ 1 mil dry film thickness	
Time to Touch	10 - 15 minutes tack free	
Re-coat	45 min.	
Dry Hard	1 - 1½ hours	
Product Usage	Industrial maintenance and product finishing applications where corrosion resistance, long term protection and weatherability are important.	
	<u>Marine</u> Barges -Tugs Oil Rigs - Tools Bridges - Platforms Waste Containers	<u>Industrial</u> Piping - Structural Steel Buildings - Chemical Plants Tanks - Farm Equipment Automotive Priming Floor Coatings
Surface Preparation	All surface areas must be dry and in sound condition. Remove oil, dust, dirt, loose rust, peeling paint, or other contamination to ensure good adhesion.	
Application	Brush, Roller, Dip or Spray Gun	

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