

Technical Data

61-900 Acrylic Hydrocarbon (A.P. Aluminum)

Family	Acrylic / Hydrocarbon 1 Stage Dry								
Description	High gloss (unless otherwise noted), tough, flexible, and has good corrosion resistance. This product is moisture sensitive.								
Colors	Bright Metallic sheen - Silver								
Viscosity	17 - 21 seconds # 4 Ford cup.								
VOC	4.9								
Flash Point	83° F								
Thinning	No thinning required. Consult representative for additional information.								
Recommended Primer	18 Series Enamel or 29 Series Universal Phenolic Modified Primer								
Recommended Film Thickness	1 to 2 DFT								
Solids	37% Weight 30% Volume								
Coverage	480 sq. ft. / gal. @ 1 mil dry film thickness								
Time to Touch	30 minutes tack free								
Re-coat	1 hours								
Dry Hard	2 - 3 hours								
Product Usage	Industrial maintenance and product finishing applications where corrosion resistance, long term protection and weatherability are important. <table><tr><td><u>Marine</u></td><td><u>Industrial</u></td></tr><tr><td>Barges -Tugs</td><td>Piping - Structural Steel</td></tr><tr><td>Oil Rigs - Tools</td><td>Buildings - Chemical Plants</td></tr><tr><td>Bridges - Platforms</td><td>Tanks - Farm Equipment</td></tr></table>	<u>Marine</u>	<u>Industrial</u>	Barges -Tugs	Piping - Structural Steel	Oil Rigs - Tools	Buildings - Chemical Plants	Bridges - Platforms	Tanks - Farm Equipment
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Surface Preparation	All surface areas must be dry and in sound condition. Remove oil, dust, dirt, loose rust, peeling paint, or other contamination to ensure good adhesion.								
Application	Brush, Roller, Dip or Spray Gun								

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