

<b>Description:</b>	Hempadur Accelerator 99011 is a liquid containing an accelerator for HEMPEL's epoxies.
<b>Recommended use:</b>	To speed up the curing of HEMPADUR products in order to obtain faster dry to handle time and to decrease the time during drying/curing. Increase of the reaction speed at low temperatures
<b>Availability:</b>	Not included in Group Assortment. Availability subject to special agreement.

### Physical constants:

Shade nos/Colours:	00000 / Transparent
Volume solids, %:	20 ± 1
VOC content:	686 g/litre
Specific gravity:	0.9 kg/litre [7.9 lbs/US gallon]
Flash point:	26 °C

*The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.*

### Application details:

<b>Safety:</b>	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Hempel Material Safety Data Sheets and follow all local or national safety regulations.
<b>Application conditions:</b>	<b>Mixing:</b> The base and the curing agent of the Hempadur product are mixed according to the recommendation in the product data sheet. 5-10% of the product is added, followed by thorough mixing. Recommended maximum addition: 10% (By volume). <b>Curing time:</b> 10% Addition of the product will reduce curing time, dry to handling time stated in the individual Hempadur product data sheets. <b>Pot life:</b> Pot life will be reduced to approximately half of the times stated in the individual Hempadur product data sheets when the product is added at 10%. Previous test is recommended. If Hempadur Accelerator is added do not use the thinner recommended in Hempadur product data sheets
<b>Note:</b>	<b>Hempadur Accelerator 99011 is for professional use only.</b>

<b>Issued by:</b>	PINTURAS HEMPEL S.A.U.	9901100000
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This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" available on [hempel.com](http://hempel.com). Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

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