

Technical Data

13 Series Synthetic Enamels - Fast Dry

Family	Alkyd Dispersion		
Description	Fast Dry synthetic enamel. High gloss (unless otherwise noted), tough, flexible, and has good corrosion resistance.		
Colors	Complete range of colors		
Viscosity	68 Ku		
VOC	4.2		
Flash Point	44° - 50° F		
Thinning	S-981, S-982 or S-989. Consult representative for additional information.		
Recommended Primer	18 Series Enamel Primer-Fast Dry or 29 Series Universal Phenolic Modified Primer		
Recommended Film Thickness	1½ to 2½ DFT		
Solids	44 - 50% Weight 35 - 40 % Volume		
Coverage	640 sq. ft. / gal. @ 1 mil dry film thickness		
Time to Touch	10 - 15 minutes tack free		
Re-coat	45 minutes		
Dry Hard	1 to 1 1/2 hours		
Product Usage	Industrial maintenance and product finishing applications where Fast Dry, corrosion resistance, long term protection and weatherability are important. <table><tr><td><u>Marine</u> Barges -Tugs Oil Rigs - Tools Bridges - Platforms</td><td><u>Industrial</u> Piping - Structural Steel Buildings - Chemical Plants Tanks - Farm Equipment</td></tr></table>	<u>Marine</u> Barges -Tugs Oil Rigs - Tools Bridges - Platforms	<u>Industrial</u> Piping - Structural Steel Buildings - Chemical Plants Tanks - Farm Equipment
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Surface Preparation	All surface areas must be dry and in sound condition. Remove oil, dust, dirt, loose rust, peeling paint, or other contamination to ensure good adhesion.		
Application	Dip or Spray Gun		

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